

ACT4115A SMX

The ACT4115A is a miniature surface mount high density Watch Crystal in a metal lid ceramic package offering light weight and low height. High stability is assured with a vacuum, within a seam sealed package. It is very suitable for portable equipment and close component packing density requirements. The product is available taped and reeled on 3,000 piece reels and is fully RoHS compatible.

Tel: 0044 (0)118 979 1238 Fax: 0044 (0)118 979 1283 email: info@actcrystals.com

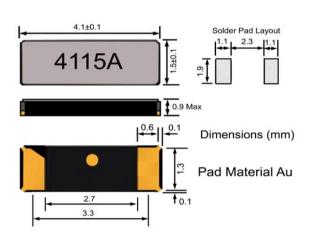
Compatible with Eu Directive 2002/EC - RoHS

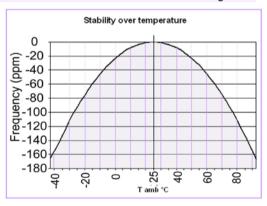


NOT RECOMMENDED FOR NEW DESIGNS

Specification

opeoeae			
Parameter	Symbol	Specification	condition
Nominal Frequency	fo	32.768KHz	
Frequency Tolerance @25°C	∆f/fo	±20ppm	DL 0.1μW
Frequency v Temperature	∆f/fo	See Drawing Below	
Turnover Temperature	Tm	25°C ±5°C	
Temperature Coefficient	β	-0.034±0.006ppm / °C ² max	
Temp Operating Range	Topr	-40 ~ +85°C	
Temp Storage Range	Tstg	-55 ~ +125°C	
Equivalent Series Resistance	ESR	70KΩ max	
Load Capacitance	CL	12.5pF (standard)	9pF and 7pF available please specify
Shunt Capacitance	C0	1.1 pF Typical	
Motional Capacitance	C1	0.0021 pF Typical	
Drive Level	DL	1.0μW max	
Insulation Resistance	IR	500MΩ @ 100±15VDC min	
Aging	Fa	±3ppm max	First year, 25°C ±3°C
Reflow		Please refer to page 2	
Leakage		<1X10⁻⁵ hpa ⋅ 1/s	Helium leakage





	ACT 4115 Ma	at
Material	Mass Grams	
Ag	0.0900	ı
AI2O3	8.0770	ı
Au	1.0021	ı
CaO	0.0280	ı
Со	0.5260	ı
Cr2O3	0.3420	ı
Fe	1.8070	ı
Ge	0.0650	ı
MgO	0.0450	

15.725g

Total

Material	Mass Grams
Мо	0.0458
Ni	1.0027
Pd	0.0001
Si Resin	0.0100
SiO2	0.3020
Sn	0.1200
Ti	0.0008
TiO2	0.0900
W	1.3130

In line with our ongoing policy of product evolvement and improvement, the above specification may subject to change without notice ISO9001:2000 Registered

For quotations or further information please contact us at: 3 The Business Centre, Molly Millars Lane, Wokingham, Berkshire, RG41 2EY, UK

http://www.actcrystals.com

Issue 4 M4E Date: 11-2-2013



ACT4115A SMX continued

Recommended Reflow Profile 10s Max 275 260°C Max 250 225 55s Max Temperature (°C) 175 125 100 180±10°C 90±30s 360s Max 75 50 25 150 300 350 450 500 100 200 250 400

R1.0

Note:

Tel:

Fax:

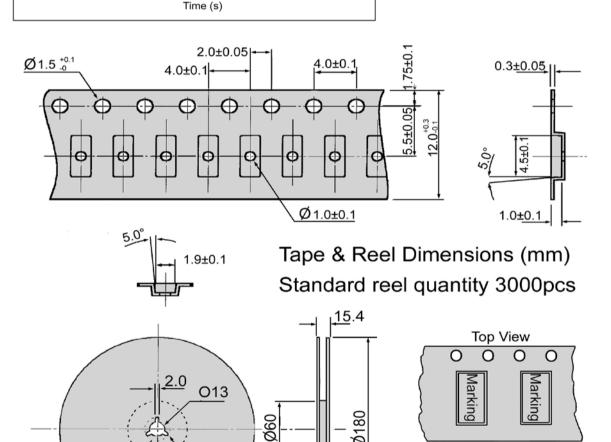
email:

Crystal products may be affected or even destroyed by ultrasonic cleaning. Undertake trials of any cleaning process before committing that process to production.

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13.0

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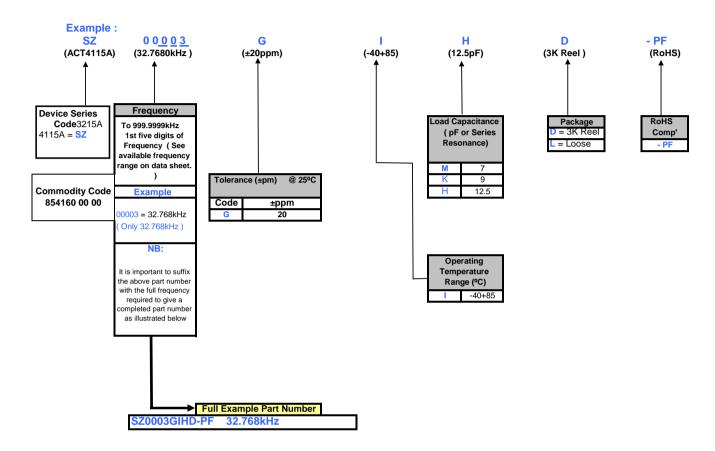
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Direction of Feed



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ACT 4115A WATCH CRYSTAL (32.768kHz) - PART NUMBERING & COMMODITY CODE



NOTES:

- Other Tolerances, CL's and other Operating Temperature Ranges may be available.
 As each of these specification parameters impact on each other, it is not always possible to combine all options in one device. Therefore, if a specification not catered for above is required, please contact us directly for the relevant part number code(s).
- 2) ACT are always happy to consider truly custom specification parts which may require non-standard specification parameters, specific testing, customer requested AQL requirements, non standard packaging or taping and reeling and custom marking. (MOQ DEPENDENT) Such devices would normally be allocated a custom specification (An ACT200A device may have a part number such as EK00003C- C1101-PF)
- 3) Stability Over Operating Temperature (°C) please refer to the data.